

FIELD ATTACHABLE

HOSE ASSEMBLY INSTRUCTIONS

D, DF & GH SERIES HOSE TAILS

STEP 1: HOSE ASSEMBLY REQUEST FORM



Complete a 'Hose Assembly Request' form
Scan the QR code, head to taipan.com.au/charts-and-tools
or go to the Resource Centre on our website.



STEP 2: HOSE TAIL PAIRING

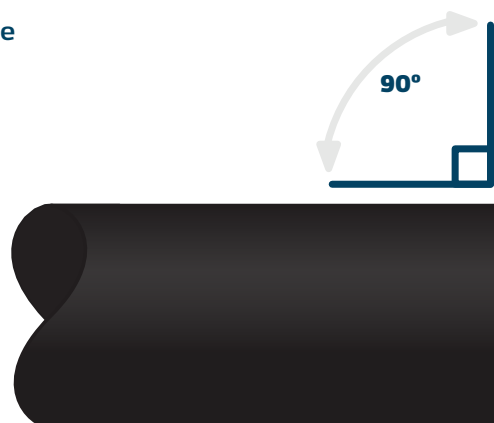
Find the qualified hose tail pairing for the hose:

SAE	Series	Assembly
100R1	D1	Field Attachable
100R2	D2	Field Attachable
100R5	DF	Field Attachable
100R17	D	Field Attachable
GH8.3	GH	Field Attachable
	J	Crimp-on

For **Crimp-on** hose tails, please see Crimp-On Hose Assembly Instructions.
For **Push-On** hose tails, please see Push Lock Hose Assembly Instructions.

STEP 3: CUT HOSE

Cut hose to the length required, ensuring the cut is square



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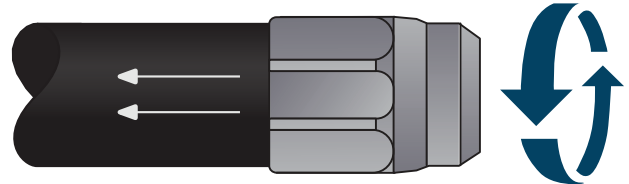
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STEP 3: LUBRICATE & INSTALL SHELL

Apply shell:

- Screw a matched shell onto the end of the hose by rotating **anti-clockwise** until the shell bottoms out on the hose
- Ease back 1½ of a turn



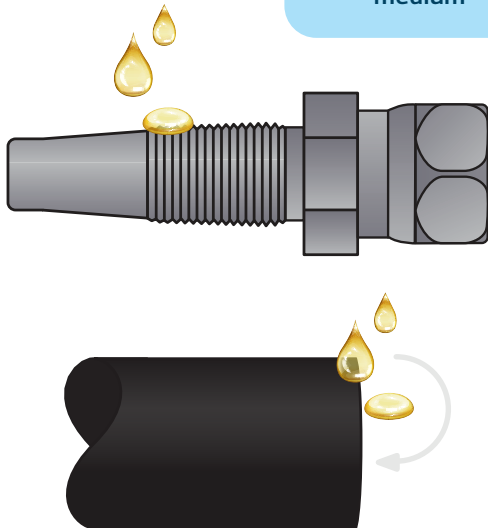
STEP 4: LUBRICATE & INSERT TAIL

a Lubricate tail & hose:

Lightly lubricate the stem of the hose tail, and the inner tube of the hose.

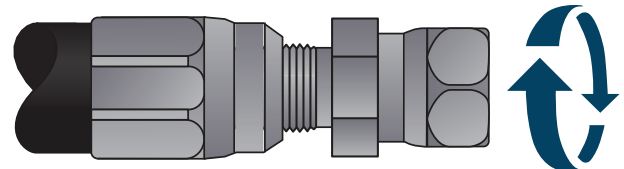


Lubricate with rubber grease or system-suitable medium



b Insert tail:

Screw the tail **clockwise** into the shell in one continuous motion until the backup hex reaches the shell.



Please note due to application, environmental and performance conditions, Taipan recommends field attachable fittings for single use only



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STEP 5: CLEAN & CONFIRM

Check and clean the assembly

- Ensure the hose assembly is clean of debris
- Where possible, closely inspect the inside of the assembled hose stems to ensure the stem has not cut into the hose.
- Complete and sign the Hose Assembly requirements form



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