

PUSH-ON

HOSE ASSEMBLY INSTRUCTIONS

H SERIES HOSE TAILS

STEP 1: HOSE ASSEMBLY REQUEST FORM



Complete a 'Hose Assembly Request' form
Scan the QR code, head to taipan.com.au/charts-and-tools
or go to the Resource Centre on our website.



STEP 2: HOSE TAIL PAIRING

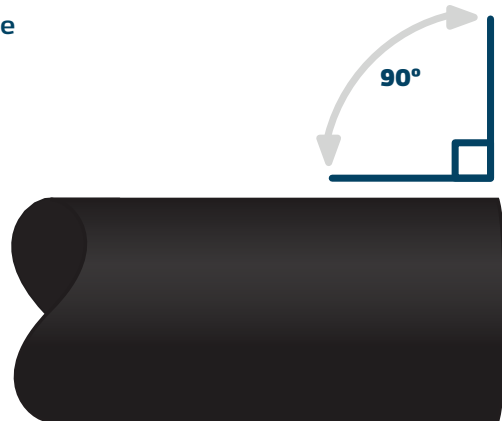
Find the qualified hose tail pairing for the hose:

SAE	Series	Assembly
100R6	H	Push-On

For **Crimp-on** hose tails, please see Crimp-On Hose Assembly Instructions.
For **Field Attachable** hose tails, please see Field Attachable Hose Assembly Instructions.

STEP 3: CUT HOSE

Cut hose to the length required, ensuring the cut is square



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STEP 4: LUBRICATE & INSERT

a Lubricate hose

Lubricate the inside of hose with suitable medium for the application.

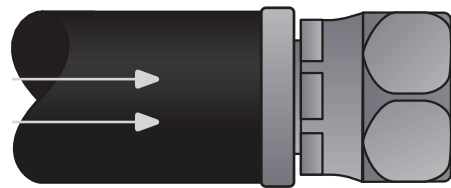
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Excess lubrication
can be detrimental



b Insert fitting

Verify the hose tails are inserted fully into the hose by ensuring the end of the hose is pushed hard against the collar of the tail.



Do not rotate hose tail when inserting,
hose tail barbs may cut the inside of
the hose

STEP 5: CLEAN & CONFIRM

Check and clean the assembly

- Clean the hose of debris with foam bullets
- Perform a visual inspection to ensure that the hose assembly has been constructed correctly
- Confirm hose assembly requirements are correct and sign off your completed work



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